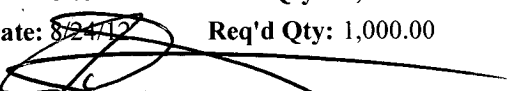


Work Order ID 88781

88781

Page 1

August-03-12 7:37:16 AM

Item ID: D2570 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 8/03/12 Start Qty: 1,000.00 ***1000*** Cust Item ID:
 Required Date: 8/24/12 Req'd Qty: 1,000.00 ***1000*** Customer:
 Reference: 

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2570	Rev B								

100
100
 Hardinge CNC LATHE SMALL
 Hardinge Machine as per folio FA258Debur
 0.00
 0.00
PRO: 17624
CL 12/08/07 1000
issue P/O to A.T.G
machine as per clug D2570 REV.B

110
110
 QC *rec'd*
 Quality Control
 QC2- Inspect parts off machine FAI/FAIB
 Memo
 0.00
 0.00
receive
Sp 12-8-23. 1000x
rec'd + inspect for transit damage
attached C/C to W/O

120
120
 QC
 Quality Control
 QC3- Inspect parts - second check
 Memo
 0.00
 0.00
DAS 16 17/08/14
x1000
asp/19

Work Order ID 88781

88781

Page 2

August-03-12 7:37:16 AM

Item ID: D2570 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 8/03/12 Start Qty: 1,000.00 *1000* Cust Item ID:
 Required Date: 8/24/12 Req'd Qty: 1,000.00 *1000* Customer:

Reference: Run Start *NR1*
 Approvals: Process Plan: Date: Tooling: Date: Stop *NR2*
 QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00							
130									
Packaging	Memo 012	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/8/27 (1000)

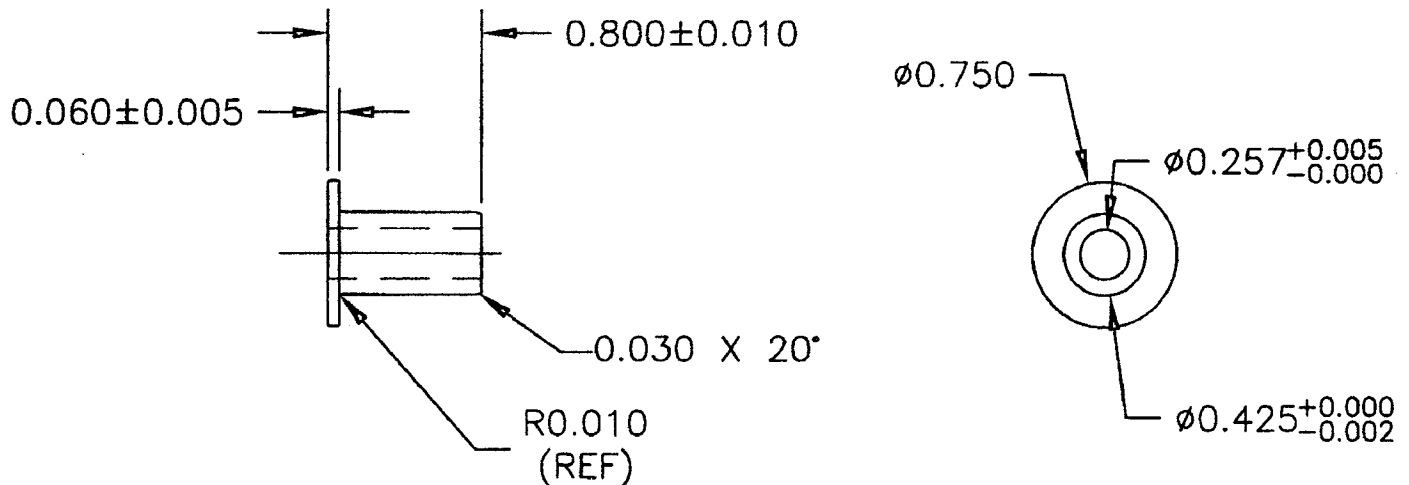
CK 12/8/27

MF 12-08-29



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17624**

Purchase Order Date 8/07/12

PO Print Date 8/07/12

Page Number 1 of 1

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Contact Name

Buyer

Chantal Lavoie

Vendor Phone

613-446-4544

Requisition Nbr

Vendor Fax

613-446-4556

Tax Resale Nbr

10127-2607

Vendor Account Nbr

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
08/08/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D2570P	BUSHING	8/28/12 Yes	✓ 1,000.00 Each		\$2.1800	\$2,180.00
		Special Inst:	MACHINE AS PER DWG D2570 REV. B B88781				
2	D2652P	BUSHING	8/28/12 Yes	1,000.00 Each		\$1.9800	\$1,980.00
		Special Inst:	MACHINE AS PER DWG D2652 REV. A B88780				
3	D3403-3P	BUSHING	8/28/12 Yes	500.00 Each		\$3.9300	\$1,965.00
		Special Inst:	MACHINE AS PER DWG D3403 REV. D B88783				

**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

PO Total:

\$6,125.00

Change Nbr: 1

Change Date: 8/07/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required: YES NO



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
CANADA

Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 904683

Date: 22-Aug-12

To

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Ship To

CHANTAL LAVOIE
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
1,000 ea	Part: D2570P BUSHING Job: 13331	Rev: B PO: PO17624 Line: 1	128-23
DATE: 22 Aug 2012			
CERTIFIED SIGNATURE: J. Arath			
RECEIVER SIGNATURE:			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT ARE IN CONFORMANCE WITH THE REQUIREMENTS, SPECIFICATIONS, AND DRAWINGS REFERENCED IN THE ABOVE PURCHASE ORDER. I.S.O. 9001 : 2008 REGISTERED / MADE IN CANADA			
DAS 16 12/08/24			